

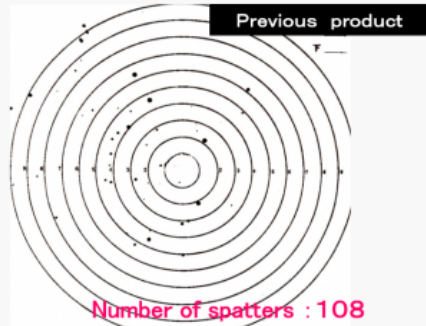
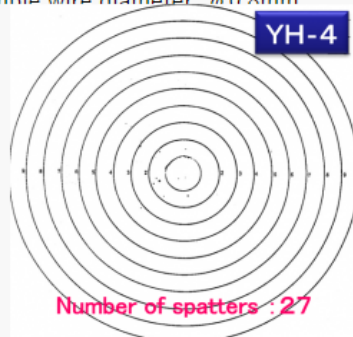
Halogen free flux cored solder



Halogen-free type fluxes cored solder with great reduction of spattering and improvement of wettability.

Excellent spattering suppression effect

Measured the flux particles and metal particles scattered on the test paper by bringing the solder iron into contact with the soldering iron 10mm x 15 times. Sample wire diameter: ϕ 0.8mm



Outstanding wettability

Test result based on JIS Z 3197 8.3.1.1 (actual value) Sample wire diameter: ϕ 0.8mm

Table Spreading(%)

	YH-4	Previous halogen-free product
270°C Cu	78.5	76.9
270°C Ni	63.2	62.5